## **CLAIMS**

What is claimed is:

- A stabilizer bar assembly comprising:
  a stabilizer bar; and
  an anti-shift collar thermally formed onto said stabilizer bar.
- 2. The stabilizer bar assembly as recited in claim 1, wherein said anti-shift collar comprises an array of raised areas.
- 3. The stabilizer bar assembly as recited in claim 2, wherein said array of raised areas comprise an array of spots.
- 4. The stabilizer bar assembly as recited in claim 2, wherein said array of raised areas comprise an array of lines.
- 5. The stabilizer bar assembly as recited in claim 4, wherein said anti-shift collar comprises a raised line extending about a circumference of said stabilizer bar.

- 6. A method of forming an anti-shift collar to a stabilizer bar comprising the steps of:
- (1) thermally forming the anti-shift collar onto the stabilizer bar at a desired location.
- 7. A method as recited in claim 6, wherein said step (1) further comprises the step of:

thermal spraying.

8. A method as recited in claim 6, wherein said step (1) further comprises the step of:

warm spraying.

9. A method as recited in claim 6, wherein said step (1) further comprises the step of:

thermally spraying an array of raised areas about a circumference of the stabilizer bar.

10. A method as recited in claim 6, wherein said step (1) further comprises the step of:

thermally spraying an array of spots about a circumference of the stabilizer bar.

11. A method as recited in claim 6, wherein said step (1) further comprises the step of:

thermally spraying an array of segments about a circumference of the stabilizer bar.

12. A method as recited in claim 6, further comprising the step of: shot peening the stabilizer bar prior to said step (1).

13. A method as recited in claim 6, further comprising the step of: completely forming the stabilizer bar prior to said step (1).